

Speciality Lubricants, Additives, Coolants

PRODUCT INFORMATION

DRAW LUBE 4:-

Features:

- DRAWLUBE 4 is a specially developed wire drawing compound for the manufacturers of copper and enameled wires.
- It is anon-staining, water soluble cream coloured paste for dry on or emulsion application.
- It is manufactured with specially balanced mixture of soap, fat and mineral oils.
- It is suitable for use as an effective coolant in wire drawing operations.
- The recommended dilution ratio with water is 1 to 5 % depending upon the the gauge of wire to be drawn.
- This product is also found suitable in deep drawing of automotive bodies and metal sheets.

Salient features:

- This wire drawing compound (paste) has been manufactured on the base of sodium stearate, semi synthetic E.P. additives for fine wire drawing of M.S. wires, Copper wires, Brass wires, G.I. wires etc. at medium /high speed.
- It is also suitable for single die pass.
- It gives bright finish on drawn wires.
- Packing: 180 Kg M.S.Drums.

CHARACTERISTICS	SPECIFICATIONS
Nature	Cream coloured paste.
pH of 10% sion.	9.0 to 9.5
Fat + Oil Content	38-42 %
Emulsion Test	Pass.
Total Ash	0.5%
Qualifications	Suitable for drawing copper and enameled wires.
Packing	180 Kgs. M. S. Drums.
Handling Instructions	NIL.

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