

Speciality Lubricants, Additives, Coolants

## **PRODUCT INFORMATION**

## HI-CUT 334:-

- HI-CUT 334 is deep drawing and tapping neat oil. It is formulated with specially selected mineral oil and selected additives containing EP properties and other function enhancing additives; which take care of varying stress at the cutting edge.
- This oil has superior cooling and lubricating properties, which impart excellent surface, finish and minimize tool wear and smooth finish of job with extended tool life due to specially selected additives.

## Salient Features:

- HI-CUT 334 is free of chlorine additive, which makes it eco-friendly.
- HI-CUT 334 is ideally suited for gun drilling systems, BTA boring and ejector boring systems where the coolant is forced under pressure to clear swarf without foaming.
- HI CUT 334 offers excellent heat dissipation, improved finish and extended tool life.

CHARACTERISTICS	SPECIFICATIONS
Color	Clear yellow liquid
Viscosity @ 40 ° C	14 cSt.
Flash Point, min.	150. 0 ° C.
Sp. Gravity	$0.860 \pm 0.10$
Copper strip Corrosion@ 100° C, 1 hr.	Class 4
Additives	Fat + Sulphur

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