

PRODUCT INFORMATION

HI-HON 43:-

- HI-HON 43 is a low viscosity honing oil based on highly refined lubricating oils.
- It is a mixture of specially selected lubricating oils, EP and oiliness additives in a balanced manner to give excellent flushing properties, which promote rapid sedimentation of foreign matters that crop up during operations.
- HI-HON 43 is free of chlorine-based additives, making it environment friendly.
- The selected combination of additives reduces oil mist compared to conventional cutting oils.
- HI-HON 43 is a universal honing oil suitable for normal and hardened steels, grey cast iron, hard chrome surfaces, non-ferrous metals, etc.

CHARACTERISTICS	SPECIFICATIONS
Viscosity @ 40 ° C	4.0 cSt/.
Specific Gravity @ 29 ° C	0.850 gm./c.c.
Color	2.0 Max.
Flash Point	120.0 ° C.
Total Acid Number	1.0 mg. KOH/gm.
Saponification Number	10.0 mg. KOH/gm.
Copper Corrosion	1b

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A-406, Kailash Esplanade, L.B.S. Marg, Ghatkopar (West), Mumbai – 400 086.

URL: <https://www.hitechpetrochem.com> Mob. Tel.: 9821385015 / 9223385015.