

Speciality Lubricants, Additives, Coolants

PRODUCT INFORMATION

HI-HON 47:-

- HI-HON 47 is a medium viscosity honing oil based on the mixture of highly refined lubricating oils.
- It is a mixture of specially selected lubricating oils, EP and oiliness additives in a balanced manner to give excellent flushing properties, which promote rapid sedimentation of foreign matters.
- HI-HON 47 is free of chlorine-based additives, making it environment friendly.
- The selected combination of additives reduces oil mist compared to conventional cutting oils.
- HI-HON 47 is universal honing oil suitable for normal and hardened steels, grey cast iron, hard chrome surfaces, non-ferrous metals, etc.

| CHARACTERISTICS | SPECIFICATIONS |
|---------------------------|----------------------|
| Viscosity @ 40 ° C | 10 – 12 cSt. |
| Specific Gravity @ 29 ° C | 0.835 ± 0.05 gm/c.c. |
| Colour | 2.0 Max. |
| Flash Point | 155 ± 5° C. |
| Total Acid Number | 1.0 mg. KOH/gm. |
| Saponification Number | 20 ± 5 mg. KOH/gm. |
| Copper corrosion | 1b |

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