

Speciality Lubricants, Additives, Coolants

PRODUCT INFORMATION

SUPER SYNTH 401:-

Features:-

- SUPERSYNTH 401 is a specially developed coolant for the users of Diamond and CBN grinding wheels.
- It is user friendly in nature and it does not rust non-ferrous metals including Tungsten Carbide.
- Due to specially developed chemicals it gives perfect finish and lasts for longer times.
- Special additives also increase the wheel dressing period, resulting in increased life of costly diamond wheels.

Salient Features:-

- Confirms to IS: 11186-1985 standards.
- It does not contain ANY oil.
- It does not rust machine at all.
- It does not leave any mark on work piece viz. Tungsten Carbide.
- It cools the grinding zone much effectively as specially developed coolants are incorporated.
- Bacteria formation is almost completely eliminated.
- It settles the dust very fast as dispersing agents of high activity are added; resulting in work piece of precision.
- It is user friendly in nature, as it does not affect the machine or the workman in any manner whatsoever.

| CHARACTERISTICS | SPECIFICATIONS |
|-----------------------------|---|
| Nature | Clear, Yellowish orange liquid |
| Sp. Gr. @ 25° C | 1015 |
| pH of 10% soln. | 9.0 to 9.5 |
| Low Tempt. Stability | Pass |
| Oil Content | NIL |
| Emulsion | Fully clear, Flourescent green |
| Effective life of emulsion | 1½ to 2 months |
| Qualifications | Tungsten Carbide |
| Dilution Ratio (SS4: Water) | 1:30 to 1:50 for most of the operations |
| Handling Instructions | NIL. |

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